

1. Schedule: PD Basic / digital planning

Day 1: Introduction to the Process Designer software

We look at a finished project: In the example robot welding machine we learn the basic functions of the Process Designer.

At the end of the day...

- ... you know how to start the software and how to load the plant.
- ... you will be able to navigate in the 3D graphic window and in the different trees.
- ... you know the planning elements (product, resources, operations and manufacturing features).
- ... you can position equipment such as robots and safety fences in space.
- ... you know how the data is stored and how you can lock and release your plant for other employees.
- ... you know the important basic functions of the software.

Day 2: New construction and planning of an own robot plant

We set up a new project and use different libraries with components, weld points and operating resources to create the robot plant.

At the end of the day...

- ... you know how to create a new project and the project structure.
- ... you can import data and store CAD data in libraries.
- ... you know how to assemble the component according to its joining sequence and how to assign weld points to the component.
- ... you can create a study for the planning.
- ... you have inserted equipment from the library into the study and positioned it in the 3D window.

Day 3: Expansion of the robot plant and cycle time statement

We extend the plant by adding a robot with a traversing axis. We plan the sequence of production steps in the plant in order to carry out a cycle time check in the Gantt diagram.

At the end of the day...

- ... you know how the robot is connected (attached) to the axis.
- ... you have set up the plant in 3D so that you can determine the space required.
- ... the plant is exported as a 3D image (JT) and viewed with JT2Go.
- ... you have distributed weld points to the robots and know which robot is welding where with which tool and which weld points.
- ... you have defined the work content of the robots and workers in the operation planning.
- ... you are able to create the operation planning with the Pert view.
- ... you can display the sequences of the individual operations in the Gantt diagram to check the cycle time.
- ... you know how exports are carried out and how table views are generated: Output of a weld point list in MS Excel format.